PRODUCT CODE - ADS/1

PRODUCT SPECIFICATION

PRODUCT NAME: Dark Soy Sauce

DESCRIPTION: Dark brown, naturally-fermented soy sauce with a characteristic flavour and aroma.

INGREDIENTS LIST: Water, Soy extract (Water, Non-GM IP Soybeans, Salt and Wheat flour* (Calcium,

Iron, Nicotinic acid & Thiamin)), Salt, Molasses, Barley malt vinegar and Barley

malt extract.

TECHNICAL DETAILS:

Total Soluble Solids: $31.0^{\circ} \pm 1.0^{\circ}$ Brix (Refractometry)

Salt (NaC1): $18.0\% \pm 1.0\%$ w/w (Silver nitrate titration) Acidity (as Acetic): $0.4\% \pm 0.1\%$ (Sodium hydroxide titration)

pH: <4.40 (Calibrated pH meter)

 A_{w} : 0.76

ALLERGY DETAILS: This product contains soya, barley and wheat gluten (<20ppm), but is suitable for

coeliacs. **

MICROBIOLOGICAL ANALYSES:

 ACC:
 < 10 cfu/g</td>
 BS EN ISO 4833-1:2013

 Coliform:
 < 10 cfu/g</td>
 BS EN ISO 4832:2006 at 37°C

 Yeasts:
 < 20 cfu/g</td>
 BS ISO 21527-1:2008

 Moulds:
 < 20 cfu/g</td>
 BS ISO 21527-1:2008

 Salmonella spp:
 Absent in 25g
 BS EN ISO 6579-1:2017

PACKAGING: This product is supplied in 1000 litre plastic IBC's, or 25 litre HMPE tamper-evident

jerry cans.

STORAGE CONDITIONS: Will keep for 12 months if stored unopened under cool and dry conditions.

WARRANTY: The product is intended for food use and complies with all relevant EC food legislation

and will be consistent with agreed customer specification.

COUNTRY OF ORIGIN: United Kingdom.

Typical Nutritional (theoretical) values (per 100g)

ENERGY: 38.8 kcal 162.5 kJ

PROTEIN: 1.3g

FAT: 0.5g of which Saturates: <0.1g **CARBOHYDRATE:** 7.2g of which Sugars: 5.9g

FIBRE: 0.4g **SALT:** 18.0g

SODIUM: 7.08g (7084mg)

*In accordance with the requirements of the Bread and Flour Regulations, the following additives are present in the wheat flour per 100g:
Creta (Calcium carbonate) 235-399mg and a Vitamin mix (consisting of Calcium sulphate (filler), Iron >1.65mg, Nicotinic acid >1.6mg and Thiamin >0.24mg). We use Wheat flour as a processing aid and final quantities in the finished product would be trace. Therefore exact figures of its components cannot be given.

^{**}Statement true as of 20.07.2016

MATERIAL SAFETY DATA SHEET

1. Identification of the Substance / Preparation and of the Company / Undertaking

PRODUCT NAME: Dark Soy Sauce

PRODUCT CODE: ADS/1

SUPPLIER: Celtic Oriental Ltd., 2a East Road, Penallta Ind. Est., Hengoed, Wales, CF82 7SU

CONTACT NO.: Telephone: (02921) 023242

2. Composition/Information on Ingredients

CHEMICAL CHARACTERISTICS OF INGREDIENTS: Water, Soy extract (Water, Non-GM IP Soybeans, Salt and

Wheat flour* (Calcium, Iron, Nicotinic acid & Thiamin)), Salt, Molasses, Barley malt vinegar and Barley malt extract.

HAZARDOUS INGREDIENTS: Not Applicable – Food ingredient

CLASSIFICATION OF PREPARATION: Not Applicable – Food ingredient

3. Hazards Identification

Soy sauce is food product and non-toxic. Prolonged skin contact may cause minor irritation. Eye contact can cause irritation.

ALLERGENS: This product contains soya, barley and wheat gluten (<20ppm), but is suitable for coeliacs. **

4. First Aid Measures

INHALATION: Remove from exposure. Obtain medical attention.

INGESTION: Foodstuff – non-toxic.

SKIN CONTACT: Wash skin with soap and water.

EYE CONTACT: Promptly rinse eyes with plenty of water. Seek medical attention if any discomfort continues.

5. Fire-Fighting Measures

PROTECTION AGAINST FIRE AND EXPLOSIONS: No special requirements. **SUITABLE FIRE EXTINGUISHING MEDIA:** Product not flammable.

NON-SUITABLE MEDIA: None known. SPECIAL EXPOSURE HAZARDS: None known.

6. Accidental Release Measures

Spillages should be cleared up immediately and the floor surface cleaned. Contaminated clothing should be laundered before use. Material should be flushed down with plenty of water. Dispose of in accordance with local regulations.

7. Handling and Storage

HANDLING: Avoid splashing and high-pressure washing areas. Avoid spilling, skin and eye contact. Ensure good ventilation

in preparation rooms.

STORAGE: Store in closed original container. Storage area should be cool, dry and well ventilated.

8. Exposure Control and Personal Protection

PERSONAL PROTECTIVE EQUIPMENT: Respiratory Equipment – Not Applicable.

Hand Protection – Water-resistant gloves.

Eye Protection — Approved safety goggles or eye shield.

HYGIENE MEASURES: Observe standard GMP.

9. Physical and Chemical Properties

PHYSICAL STATE: Liquid.
COLOUR: Dark brown.
ODOUR: Characteristic.

The pH, Melting point, Ignition Temperature, Vapour Pressure, Density and Solubility are not relevant to the safety of the product. For further information, see the product specification sheet.

10. Stability and Reactivity

STABILITY: Stable under normal temperatures and conditions of use.

CONDITIONS TO AVOID: None identified.

MATERIALS TO AVOID: None identified.

HAZARDOUS DECOMPOSITION PRODUCTS: None identified.

11. Toxicological Information

Foodstuffs – low order of acute toxicity.

12. Ecological Information

Ecotoxicity: The preparation is biodegradable.

13. Disposable Considerations

No special disposable method required. Dispose of in accordance with local Waste Disposal Authority regulations.

14. Transport Information

No special transportation required for this product.

15. Regulatory Information

This product does not contain ingredients listed as dangerous.

16. Other information

The information contained within this Material Safety Data Sheet is believed to be correct on the date of issue. Since the conditions of use are beyond our control, it is the responsibility of the user to determine them. The information in this sheet does not represent analytical specifications.

Revision: 17 Date of Issue: 30.01.2020 Reason for change: Micro Test Changed Author: K. Attakora Approved By: A. Nyinaku Document Reference: ADS/1

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